



# Environmental Policy Statement

Stevens Industries, Inc., is a manufacturer of laminated composite wood products, which include business and institutional furniture. We are dedicated to protecting the environment and the health and safety of our employees, as well as the members of the global community in which we live, through a focused effort to be socially responsible. We are committed to not only meeting but also exceeding compliance with all levels of International, Federal, State and Local environmental regulations. Product Life Cycle analysis provides Stevens with a defined pathway to these goals.

Our product designs and manufacturing processes take into consideration not only the environmental impact of the raw materials used but also the energy consumed, waste generated, recycling and pollution impacts. Stevens gives preferential status to suppliers that are committed to sound environmental policies.

We strive to be good stewards of our natural resources by endeavoring to eliminate pollution generated at the source, frugally using resources and by maximizing the reclamation and recycling of materials. Stevens will support industry standards for the long-term protection of our environment by continuous improvements in our policies and objectives.

Specific examples include, but are not limited to the following:

- We use only particleboard and medium density fiberboard that are Composite Panel Association (CPA) Eco-Certified Composite (ECC) certified.
- We use only water-based inks and heavy-metal-free pigments in the printed designs for our decorative papers used in the thermofused laminating process.
- We use no chrome plating on our proprietary hardware designs.
- The packaging materials for our products are made of 100% recycled and post consumer paper products.
- We use water-based glues which contain ultra low levels for VOCs.
- Stevens Advantage products, excluding stainless steel countertops, have achieved GREENGUARD GOLD Certification for low VOC emissions.
- Incoming materials are required to be shipped in returnable or reclaimable pallets and containers.
- We utilize a sophisticated automated process of optimizing woodcutting that reduces wood waste 8-12%.
- All wood waste is reclaimed or converted into other uses or products. No wood waste goes to a landfill.
- Incoming packaging and operating materials, including plastics, corrugated, waste oil, metal, fluorescent lamps, etc., are recycled.
- Energy consumption is conserved through the use of efficient lighting (last upgraded 2011), skylighting, monitoring amp consumption and power draw of equipment, reflective roofing, insulation and automatic set back of heating and cooling.
- Storm water management ponds help reduce harmful erosion and are used for process cooling, saving water and energy.
- Carpooling and bicycle riding to and from work are promoted through preferential parking.
- Committed focus by management to ensure everyone at Stevens is aware of our environmental policies and actively engage every employee in the promotion and enforcement of the policies.
- Our products are in compliance with Toxic Substances Control Act (TSCA) Title VI and the "Restrictions of Hazardous Substances" E.U. Directive.
- Stevens supports and admires our employees' personal environmental conservatism and practices.



**TSCA Title VI  
Compliant**



**LEED  
Credits**



**Reduced  
VOC  
Emissions**

Ask about our FSC® products.